

# MT-97

# PARTS CATALOG

R-100 SERIES—R-100, R-102

R-110 SERIES—R-110, R-111, R-112

R-120 SERIES—R-120, R-121, R-122

R-130 SERIES—R-130, R-131, R-132

R-140—4 x 4

R-150 SERIES—R-150, R-151, R-152, R-153

R-160 SERIES—R-160, R-161, R-162, R-163, R-164, R-165

R-160—4 x 4

RC-160 SERIES—RC-160, RC-161, RC-162

## INTERNATIONAL<sup>®</sup>

## MOTOR TRUCKS

<sup>®</sup> Registered Trade-Mark

### GENERAL INFORMATION

The parts listed in this catalog are divided into 17 major groups for quick reference. The black tabs shown on the right hand side of this page line up with the corresponding tabs on the group pages which can be quickly located by bending the pages back.

The major groups are composed of illustrations or exploded views, each identified by a figure number and a title. The illustrations show reference numbers which refer to the key in the legends accompanying the illustrations. Parts in the illustrations without key numbers are the same as corresponding parts with key numbers. Illustrations show typical construction of the parts and may not in all cases have the exact appearance, however, they are for the purpose of identifying parts performing similar functions.

A few parts in this catalog may not be illustrated, however, a description of the parts will be included at the end of their related illustration legend.

(continued)

<b>FRAME AND BUMPER</b>	<b>01</b>
<b>FRONT AXLE</b>	<b>02</b>
<b>CHASSIS SPRINGS</b>	<b>03</b>
<b>BRAKES</b>	<b>04</b>
<b>STEERING GEAR</b>	<b>05</b>
<b>PROPELLER SHAFT</b>	<b>06</b>
<b>EXHAUST SYSTEM</b>	<b>07</b>
<b>ELECTRICAL SYSTEM</b>	<b>08</b>
<b>FRONT END SHEET METAL</b>	<b>09</b>
<b>SPEEDOMETER, TOOLS &amp; MISCELLANEOUS</b>	<b>10</b>
<b>CLUTCH</b>	<b>11</b>
<b>ENGINE</b>	<b>12</b>
<b>TRANSMISSION</b>	<b>13</b>
<b>REAR AXLE</b>	<b>14</b>
<b>FUEL TANKS &amp; PIPING</b>	<b>15</b>
<b>CAB, COWL AND BODIES</b>	<b>16</b>
<b>WHEELS</b>	<b>17</b>
<b>NUMERICAL INDEX</b>	



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## GENERAL INFORMATION

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Parts peculiar to the "Right Hand Drive" or "Export" trucks appear at the end of the domestic portion of the legend under the caption "RIGHT HAND DRIVE" or "EXPORT" and display key numbers of the similar domestic part shown in the forward portion of the legend.

On brake pipes, fuel pipes, loom hose and similar parts that are made from bulk stock, the bulk part number only is shown. Part number covers one foot of material only.

The part numbers for engine assemblies are on the page preceding the exploded illustration.

In some cases, repair kits are not illustrated. Symbols or notations are shown to identify parts that are contained in the kit. The part numbers for these kits are listed at the end of their respective legends.

Reference letters "AR" in number required column identify "As Required" parts.

The code numbers appearing in the catalog are the same as the property code numbers used in the manufacturing of the truck to identify alternate units and special equipment units. These same code numbers appear on the vehicle specification card that is furnished with each truck and should be used for cross-reference when part number information is required for any alternate or special equipment unit.

MOTOR TRUCK DIVISION

**INTERNATIONAL HARVESTER COMPANY**

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MT-97



## ALPHABETICAL INDEX

DESCRIPTION	GROUP	DESCRIPTION	GROUP
AIR CLEANER	12	MISCELLANEOUS PARTS	10
AMMETER, ASM.	08	MUFFLER	07
AUXILIARY SPRINGS	03	MUFFLER SUPPORT BRACKETS	07
AUXILIARY SPRING BRACKETS	03		
AUXILIARY TRANSMISSION	13	OIL PRESSURE RECEIVER UNIT	08
AUXILIARY TRANSMISSION CONTROLS	13	OIL PRESSURE SENDER UNIT	08
BATTERY BOX	08	PASSENGER SEAT	16
BELLHOUSING	13	POWER DIVIDER	14
BRAKES	04	POWER DIVIDER CONTROL	14
BUMPER	01	PROPELLER SHAFTS	06
		PROPELLER SHAFT BALANCING WEIGHTS AND CLAMPS	06
CAB	16		
CAB MOUNTING CROSSMEMBERS	01	RADIATOR	12
CAB MOUNTING PARTS	16	REAR AXLE	14
CAPACITY PLATES	10	REAR AXLE ELECTRIC SHIFT	14
CARBURETOR	12	REAR AXLE SHAFTS	14
CENTER BEARING	06	REAR SPRINGS	03
CLUTCH	11	REAR SPRING BRACKETS	03
CLUTCH CONTROLS	11		
DISTRIBUTOR	08	SPEEDOMETER	10
DRIVER'S SEAT	16	SPEEDOMETER DRIVE GEAR	13
DRIVE SHAFT PARKING BRAKES	04	SPRINGS	03
		STARTING MOTOR	08
ELECTRICAL SYSTEM	08	STEERING ARM	05
ENGINE	12	STEERING COLUMN MOUNTING	05
EQUALIZER BEAM	03	STEERING DRAG LINK	05
EXHAUST PIPE	07	STEERING GEAR	05
EXHAUST SYSTEM	07	STEERING RELAY LINK	05
		STEERING WHEEL	05
FLANGE, COMPANION (AXLE)	06	STOP LIGHT SWITCH	04
FLANGE COMPANION (CENTER BEARING)	06		
FLANGE COMPANION (TRANSMISSION)	06	TACHOMETER	10
FRAME	01	TAIL PIPE	07
FRONT AXLE	02	TEMPERATURE GAUGE RECEIVER UNIT	08
FRONT END SECTION	16	TEMPERATURE GAUGE SENDER UNIT	08
FRONT END SHEET METAL	09	TIE ROD, FRONT AXLE	02
FRONT SPRINGS	03	TIRE CARRIER	01
FRONT SPRING BRACKETS	03	TOOLS	10
FUEL GAUGE RECEIVER UNIT	08	TORQUE RODS	03
FUEL GAUGE SENDER UNIT	15	TOWING EYE	01
FUEL GAUGE SWITCH	08	TOWING HOOK	01
FUEL PUMP	12	TRANSMISSIONS	13
FUEL TANKS AND PIPING	15		
FUEL TANK VENT PIPES	15	WATER PUMP	12
		WHEELS	17
HORN BUTTON	05	WHEEL BEARINGS	17
		WINDSHIELD WIPER	16
I-BEAM, FRONT AXLE	02	WINDSHIELD WIPER SWITCH	16
IGNITION COIL	08		
INSTRUMENT PANEL	16		

MT-97

## LIST OF ABBREVIATIONS



ACCEL . . . . . accelerating, accelerator  
 ADAP . . . . . adapter  
 ADJ . . . . . adjuster, adjustable, adjusting  
 AL . . . . . aluminum  
 ALT . . . . . altitude  
 ANG . . . . . angle  
 ANTI SQK . . . . . anti squeak  
 AR . . . . . as required  
 ASM . . . . . assembly  
 AUTO . . . . . automatic  
 AUX . . . . . auxiliary  
 BAT . . . . . battery  
 BRG . . . . . bearing  
 BRK . . . . . brake  
 BRKT . . . . . bracket  
 BUSH . . . . . bushing  
 CARB . . . . . carburetor  
 CARR . . . . . carriage  
 CE . . . . . commutator end  
 CHK . . . . . check  
 CLSHFT . . . . . clutch shaft  
 COL . . . . . column  
 COMMUT . . . . . commutator  
 COMPR . . . . . compression, compressor  
 COMPT . . . . . compartment  
 CON . . . . . control  
 CONN . . . . . connector, connection, connecting  
 CONTD . . . . . continued  
 CPT . . . . . complete  
 CRKCASE . . . . . crankcase  
 CRKSHFT . . . . . crankshaft  
 CS . . . . . cold squeeze  
 CTR . . . . . center  
 CTSHFT . . . . . countershaft  
 CTSK . . . . . countersunk, countersink  
 CU . . . . . cubic  
 CUSH . . . . . cushion  
 CYL . . . . . cylinder  
 C/PIN . . . . . cotter pin  
 DBL . . . . . double  
 DE . . . . . drive end  
 DEG . . . . . degree  
 DIA . . . . . diameter  
 DIAG . . . . . diagram  
 DIAPH . . . . . diaphragm  
 DIFF . . . . . differential  
 DISTR . . . . . distributor  
 DOM . . . . . domestic  
 DR . . . . . drive  
 ELECT . . . . . electric  
 EMERG . . . . . emergency  
 ENG . . . . . engine

EQUIP . . . . . equipment  
 EXH . . . . . exhaust  
 EXP . . . . . export  
 EXT . . . . . external  
 EXTEN . . . . . extension  
 FASTNR . . . . . fastener  
 FIG . . . . . figure  
 FIL HD . . . . . fillister head  
 FIN . . . . . finished  
 FITT . . . . . fitting, fittings  
 FL . . . . . flat  
 FL HD . . . . . flat head  
 FLEX . . . . . flexible  
 FLG . . . . . flange  
 FRT . . . . . front  
 FT . . . . . feet, foot  
 FUL . . . . . fulcrum  
 FWD . . . . . forward  
 GA . . . . . gauge  
 GAL . . . . . gallon  
 GALV . . . . . galvanize  
 GASK . . . . . gasket  
 GEN . . . . . generator  
 GOV . . . . . governor  
 GRD . . . . . ground  
 GROM . . . . . grommet  
 GUS . . . . . gusset  
 HARN . . . . . harness  
 HD . . . . . head  
 HGE . . . . . hinge  
 HH . . . . . hex head  
 HSG . . . . . housing  
 HT . . . . . heat treat  
 HV . . . . . heavy  
 HYD . . . . . hydraulic  
 HYDV . . . . . hydrovac  
 ID . . . . . inside diameter  
 IGN . . . . . ignition  
 IH . . . . . International Harvester  
 IMPEL . . . . . impeller  
 IN . . . . . inch, inches  
 INSP . . . . . inspection  
 INST . . . . . instrument  
 INT . . . . . internal  
 INTER . . . . . intermediate  
 JUNC . . . . . junction  
 KNCKL . . . . . knuckle  
 K/PIN . . . . . king pin  
 LB . . . . . pounds  
 LGT . . . . . light  
 LHD . . . . . left hand drive

MT-97

## LIST OF ABBREVIATIONS



LIC . . . . .	license	RUNN BD . . . . .	running board
LK . . . . .	lock	SC . . . . .	screw
LT . . . . .	left	SEL . . . . .	selector
LUB . . . . .	lubrication	SER . . . . .	service
LW . . . . .	lockwasher	SHFT . . . . .	shaft
LWR . . . . .	lower	SHK/ABS . . . . .	shock absorber
MANF . . . . .	manifold	SHPF . . . . .	shockproof
MAS CYL . . . . .	master cylinder	SLT . . . . .	slotted
MASHFT . . . . .	mainshaft	SMBR . . . . .	side member
MATL . . . . .	material	SPEC . . . . .	special
MBR . . . . .	member	SPECS . . . . .	specification
MED . . . . .	medium	SPEEDO . . . . .	speedometer
MIRR . . . . .	mirror	SPG . . . . .	spring
MLDG . . . . .	moulding	SQ . . . . .	square
MTG . . . . .	mounting	SQ HD . . . . .	square head
NATL . . . . .	national	STD . . . . .	standard
NC . . . . .	National Coarse	STGHT . . . . .	straight
NF . . . . .	National Fine	STRG . . . . .	steering
NO . . . . .	number	SUPT . . . . .	support
NPN . . . . .	no part number	SW . . . . .	switch
NPT . . . . .	National taper pipe thread	SWVL . . . . .	swivel
OD . . . . .	outside diameter	SYS . . . . .	system
OPER . . . . .	operating	TAP . . . . .	tapping
OPT . . . . .	optional	TEMP . . . . .	temperature
OTR . . . . .	outer	TERM . . . . .	terminal
OV HD . . . . .	oval head	THERMO . . . . .	thermostat
OZ . . . . .	ounce	TIM . . . . .	Timken
O/S . . . . .	oversize	TRANS . . . . .	transmission
PAN HD . . . . .	pan head	TR HD . . . . .	truss head
PC . . . . .	piece	TRUN . . . . .	trunnion
PH HD . . . . .	Phillips head	TUBLR . . . . .	tubular
PKG . . . . .	package	UNIV . . . . .	universal
PL . . . . .	plain	UPR . . . . .	upper
PLR . . . . .	pillar	U/S . . . . .	undersize
PNL . . . . .	panel	V . . . . .	volt
PROP . . . . .	propeller	VAC . . . . .	vacuum
PT . . . . .	point	VENT . . . . .	ventilator
PTO . . . . .	power take-off	W . . . . .	washer
RAD . . . . .	radiator	WB . . . . .	wheel base
RD . . . . .	round	WIN . . . . .	window
REG . . . . .	regulator	WIR . . . . .	wiring
REINF . . . . .	reinforce, reinforcing	W/ . . . . .	with
RET . . . . .	retainer, retaining	W/O . . . . .	without
REV . . . . .	reverse	W/S . . . . .	windshield
RHD . . . . .	right-hand drive	XMBR . . . . .	crossmember
RIV . . . . .	rivet	/ . . . . .	and
RT . . . . .	right	* . . . . .	optional

**MT-97**

**MEMORANDA**

